

ECMA

EUROPEAN COMPUTER MANUFACTURERS ASSOCIATION

STANDARD ECMA-70

DATA INTERCHANGE ON 130 mm
FLEXIBLE DISK CARTRIDGES
USING MFM RECORDING AT 7958 ftprad
ON BOTH SIDES

January 1981

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BRIEF HISTORY

Technical Committee TC19 of ECMA began work on the standardization of flexible disk cartridges in 1974. Several drafts were developed and submitted to ISO/TC97/SC11 as proposals for international standards. As a result ECMA has produced a set of five standards for different types of flexible disk cartridges:

- ECMA-54 : Data Interchange on 200 mm Flexible Disk Cartridges using Double Frequency Recording at 13262 ftprad on One Side
- ECMA-59 : Data Interchange on 200 mm Flexible Disk Cartridges using Two-Frequency Recording at 13262 ftprad on Both Sides
- ECMA-66 : Data Interchange on 130 mm Flexible Disk Cartridges using Two-Frequency Recording at 7958 ftprad on One Side
- ECMA-69 : Data Interchange on 200 mm Flexible Disk Cartridges using MFM Recording at 13262 ftprad on Both Sides
- ECMA-70 : Data Interchange on 130 mm Flexible Disk Cartridges using MFM Recording at 7958 ftprad on Both Sides

They are technically identical with the corresponding ISO draft international standards. Together with two standards specifying labelling and file structure:

- ECMA-58 : 200 mm Flexible Disk Cartridge Labelling and File Structure for Information Interchange
- ECMA-67 : 130 mm Flexible Disk Cartridge Labelling and File Structure for Information Interchange

these standards provide for full data interchange on the specified types of flexible disk cartridges.

In the compilation of these standards it has been necessary to make studies of the dimensions and physical properties of the cartridge, the standardization and control of signal levels, the format along a track and for the whole disk, and the recognition of faulty areas. Whilst some aspects require further investigation it has been decided to publish these standards in their present form to meet the needs of users and industry; it is intended that these aspects shall be reviewed for the next editions. In particular research is in progress on the effects of the levels of extra pulses and overwrite on the occurrence of data errors. These researches point to a possible reduction in the permitted levels of extra pulses and overwrite ratio.

This Standard has been passed as Standard ECMA-70 by the General Assembly of ECMA of Dec. 18, 1980.

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SECTION I

GENERAL DESCRIPTION AND DEFINITIONS

SCOPE AND CONFORMANCE

SCOPE

This Standard ECMA-70 specifies the characteristics of a 130 mm magnetic flexible disk cartridge to provide physical interchangeability between data processing systems. It also specifies a standard track format. Together with the labelling system specified in Standard ECMA-67, the track format in this Standard provides for full data interchange between data processing systems.

CONFORMANCE

A 130 mm flexible disk cartridge recorded on both sides is in conformance with this Standard if it meets all mandatory requirements of this Standard.

1. GENERAL DESCRIPTION

1.1 General Figures

A typical flexible disk cartridge is represented in Figs. 1 to 3.

Fig. 1, Flexible Disk Cartridge, shows the cartridge seen from above, Side 0 up.

Fig. 2, Section II-II, is a cross-section along line II-II in Fig. 1.

Fig. 3, Protective Envelope with Cartridge, shows a protective envelope with cartridge, Side 1 up.

1.2 Main Elements

The main elements of this flexible disk cartridge are:

- the recording disk
- the liner
- the jacket

The cartridge is stored in an envelope.

1.3 Description

The jacket shall have a square form. It includes a central window, an index window and a head window in both sides.

The liner is fixed to the inside of the jacket. It comprises two layers of material between which the disk is held. The liner has the same openings as the jacket.

The disk has only a central hole and an index hole.

1.4 Optional Features

The interchange characteristics of the jacket allow for variations of its construction. It may include flaps (e.g. three flaps as shown in the drawings, or none) and notches along the Reference Edge.

1.5 Definitions

For the purpose of this Standard the following definitions apply:

1.5.1 Flexible Disk

A flexible disk which accepts and retains on the specified side or sides magnetic signals intended for input/output and storage purposes of information data processing and associated systems.

1.5.2 Reference Flexible Disk Cartridge

A flexible disk cartridge arbitrarily selected for a given property for calibrating purposes.

1.5.3 Secondary Reference Flexible Disk Cartridge

A flexible disk cartridge intended for routine calibrating purposes, the performance of which is known and stated in relation to that of the Reference Flexible Disk Cartridge.

1.5.4 Reference Flexible Disk Cartridge for Recording Field and Signal Amplitude

A Reference Flexible Disk Cartridge selected as a standard for Recording Field and Signal Amplitude.

On side 0 of this cartridge track 00, having a radius of 57,150 mm and track 34, having a radius of 39,158 mm are declared as reference tracks. To provide a standard for side 1 the same surface is used by turning the disk over in the jacket.

NOTE 1:

The Master Standard for Signal Amplitude established by the Physikalisch-Technische Bundesanstalt (PTB), Braunschweig, Germany, for Standard ECMA-66 shall be the Master Standard for this Standard ECMA-70. Secondary Reference Flexible Disk Cartridges can be ordered from PTB under number RM 6596 as long as available.

1.5.5 Typical Field

The minimum recording field which, when applied to a flexible disk cartridge, causes a signal output equal to 95% of the maximum Average Signal Amplitude when taken as a function of the recording field at the specified track and flux transition frequency of that flexible disk cartridge.

1.5.6 Reference Field

The Reference Field is the typical field of the Reference Flexible Disk Cartridge for Recording Field and Signal Amplitude.

1.5.7 Test Recording Current

The Test Recording Current is the current between 145% and 155% of the current which produces the Reference Field at 125 000 ftps on track 00 of both sides.

1.5.8 Standard Reference Amplitude

The Standard Reference Amplitudes (SRA) are the Average Signal Amplitudes derived from the reference tracks of the Signal Amplitude Reference Flexible Disk Cartridge using the Test Recording Current.

SRA_{1f} is the Average Signal Amplitude from a recording written using 125 000 ftps at a radius of 57,150 mm.

SRA_{2f} is the Average Signal Amplitude from a recording written using 250 000 ftps at a radius of 39,158 mm.

1.5.9 Average Signal Amplitude

The Average Signal Amplitude for a track is the arithmetically averaged value of the output voltages measured peak-to-peak over the whole track.

1.5.10 In Contact

An operating condition in which the magnetic surface of the disk intended for data storage is in physical contact with the magnetic heads.

1.5.11 Direction of Rotation

The direction of rotation shall be counterclockwise when looking at side 0.

1.5.12 Formatting

Writing the proper control information establishing the 35 physical cylinders and designating addresses of physical records on the flexible disk's surfaces.

1.5.13 Initialization

Writing of the Volume Label, the ERMAP label, and any other information initially required to be on the flexible disk cartridge, prior to the commencement of general processing or use.

SECTION II

MECHANICAL AND PHYSICAL CHARACTERISTICS

2. GENERAL REQUIREMENTS

2.1 Environment and Transportation

2.1.1 Testing environment

Tests and measurements made on the cartridge to check the requirements of this Standard shall be carried out under following conditions:

Temperature : (23 ± 2) °C

RH : 40% to 60%

Conditioning before testing : 24 hours minimum

The temperature and the RH shall be measured in the air immediately surrounding the cartridge. The ambient stray magnetic field shall not exceed 4000 A/m.

2.1.2 Operating environment

Cartridges used for data interchange shall be operated under the following conditions:

Temperature : 10 °C to 50 °C

RH : 20% to 80%

Wet bulb temperature : less than 29 °C

The temperature and the RH shall be measured in the air immediately surrounding the cartridge. It is recommended that the rate of change of the temperature should not exceed 20 °C per hour.

There shall be no deposit of moisture on or in the cartridge. The ambient stray magnetic field shall not exceed 4000 A/m.

2.1.3 Storage environment

During storage it is recommended that the cartridges are kept within the following conditions:

Temperature : 4 °C to 50 °C

RH : 8% to 80%

Each cartridge shall be in an envelope and in an upright position.

The ambient stray magnetic field shall not exceed 4000 A/m.

NOTE 2:

Cartridges which have been stored at temperatures and humidities exceeding the operating conditions may exhibit degraded performance characteristics. Such cartridges should be subjected to a conditioning period of not less than 24 hours within the operating environment prior to use.

2.1.4 Transportation

Responsibility for ensuring that adequate precautions are taken during transportation shall be with the sender. During transportation the cartridge shall be in its envelope and in a protective package. The latter shall be free from dust or extraneous matter. It shall have a clear interior and construction preventing ingress of dust and water. It is recommended that a sufficient space exists between cartridge and outer surface of the final container, so that risk of damage due to stray magnetic fields will be negligible.

It is recommended not to exceed the following conditions:

Temperature : -40 °C to 53 °C

Maximum rate of temperature change : 20 °C per hour

RH : 8% to 90%

There should be no deposit of moisture on or in the cartridge.

2.1.5 Handling

The cartridge shall stay out of its envelope for the shortest time possible. When handling the cartridge the operator shall not touch the exposed magnetic surfaces of the disk and shall avoid exposing the cartridge to direct sunlight moisture and dust.

2.2 Materials

2.2.1 Jacket

The jacket may be constructed from any suitable material.

2.2.2 Liner

The material of the liner shall be able to retain dust without damage to the disk.

2.2.3 Disk

The disk may be constructed from any suitable material (e.g. bi-axially oriented polyethylene terephthalate) coated on both sides with a strong and flexible layer of magnetic material (e.g. γ -Fe₂O₃).

2.2.4 Envelope

The envelope may be manufactured from any suitable material (e.g. paper).

3. DIMENSIONAL CHARACTERISTICS

The dimensional characteristics listed in the following clauses are indicated in Figs. 4 to 7.

Fig. 4 Jacket Dimensions, shows the jacket.

Fig. 5 Cartridge Thickness, shows a partial cross-section of the jacket.

Fig. 6 Disk Dimensions, shows the disk.

Fig. 7 Disk Thickness, shows a cross-section of the disk.

All dimensions are referred to the Reference Edge of the cartridge (see Fig. 4).

3.1 Jacket

3.1.1 Form

The jacket shall have a square form with angles of $90^{\circ} \pm 30'$ and a side length

$$l_1 = 133,3 \text{ mm} \pm 0,4 \text{ mm}$$

3.1.2 Thickness

In an area defined by

$$r_1 = 35 \text{ mm}$$

$$r_2 = 50 \text{ mm}$$

and with a probe having a diameter of 15 mm applied against the cartridge with a force of 1 N, the thickness of the jacket wall and liner shall be

$$e_1 = 0,45 \text{ mm} \pm 0,15 \text{ mm}$$

The overall thickness of the cartridge shall be (see also 3.1.7): $1,2 \text{ mm} < e_2 < 2,1 \text{ mm}$, when measured according to Appendix A.

The cartridge shall fall freely through a gauge with a 2,6 mm wide opening having flat, vertical walls and a depth of 150 mm.

3.1.3 Central windows

The central windows shall have a diameter

$$d_1 = 39,7 \text{ mm} \pm 0,2 \text{ mm}$$

The position of their centre is defined by

$$l_2 = 66,65 \text{ mm} \pm 0,30 \text{ mm}$$

3.1.4 Index windows

Location

The centre of the index windows shall be defined

$$l_3 = 42,10 \text{ mm} \pm 0,25 \text{ mm}$$

$$l_4 = 60,00 \text{ mm} \pm 0,25 \text{ mm}$$

Diameter

The diameter of the index windows shall be defined by

$$d_2 = 6,35 \text{ mm} \pm 0,20 \text{ mm}$$

3.1.5 Head windows

Location

The location of the lowest point of the head windows shall be defined by

$$l_5 = 3,30 \text{ mm} \pm 0,25 \text{ mm}$$

Dimensions

The width of the head windows shall be

$$l_6 = 12,7 \text{ mm} \pm 0,2 \text{ mm}$$

The nominal radius of their ends shall be

$$r_3 = 6,35 \text{ mm}$$

Their length shall be

$$l_7 = 35,00 \text{ mm} \pm 0,25 \text{ mm}$$

3.1.6 Reference Edge profile

Within an area defined by

$$l_8 = 25 \text{ mm}$$

The Reference Edge shall have a convex profile, e.g. be rounded off with one or more radii of 0,3 mm minimum.

3.1.7 Construction of the jacket

If the jacket utilizes flaps, their width shall not exceed

$$l_9 = 12 \text{ mm}$$

The total thickness e_2 of the cartridge with flaps shall satisfy the conditions of 3.1.2.

3.1.8 Notches

Two notches may be provided along the Reference Edge. If provided, they have to be entirely contained within areas defined by:

$$l_{10} = 48 \text{ mm min.}$$

$$l_{11} = 58 \text{ mm max.}$$

$$l_{12} = 75 \text{ mm min.}$$

$$l_{13} = 85,5 \text{ mm max.}$$

$$l_{14} = 2,0 \text{ mm max.}$$

3.1.9 Write-enable notch

The position and size of the write-enable notch shall be defined by:

$$l_{19} = 96,5 \text{ mm} \pm 0,2 \text{ mm}$$

$$l_{20} = 102,8 \text{ mm} \pm 0,2 \text{ mm}$$

$$l_{21} = 3,8 \text{ mm} \pm 0,2 \text{ mm}$$

If the notch is covered by any means, writing of new information shall be inhibited.

3.2 Liner

The liner shall always cover the recording area (3.3.4). However, no part of the liner shall protrude by more than 0,5 mm into the openings of the jacket.

3.3 Disk

3.3.1 Diameter

The external diameter of the disk shall be:

$$d_3 = 130,2 \text{ mm} \pm 0,2 \text{ mm}$$

The inner diameter of the disk shall be:

$$d_4 = 28,57 \text{ mm} \pm 0,025 \text{ mm}$$

3.3.2 Thickness

The thickness of the disk shall be:

$$e_3 = 0,080 \text{ mm} \pm 0,010 \text{ mm}$$

3.3.3 Index hole

Location

The location of the index hole shall be defined by:

$$r_4 = 25,4 \text{ mm} \pm 0,1 \text{ mm}$$

Diameter

The diameter of the index hole shall be:

$$d_5 = 2,54 \text{ mm} \pm 0,10 \text{ mm}$$

3.3.4 Recording area

The recording area shall be defined on both sides by:

$$r_5 = 34 \text{ mm max.}$$

$$r_6 = 57,4 \text{ mm min.}$$

3.3.5 Sides

For convenience of description the two sides are defined as Side 0 and Side 1; they are shown in Figs. 1-4 and Fig. 7.

4. PHYSICAL CHARACTERISTICS

4.1 Flammability

Disk, jacket and/or liner components which ignite from a match flame and when so ignited continue to burn in a still carbon dioxide atmosphere shall not be used.

4.2 Coefficient of Linear Thermal Expansion of the Disk

The coefficient of thermal expansion of the disk shall be:

$$(17 \pm 8) \cdot 10^{-6} \text{ per } ^\circ\text{C}$$

4.3 Coefficient of Linear Hygroscopic Expansion of the Disk

The coefficient of hygroscopic expansion of the disk shall be:

$$(0 \text{ to } 15) \cdot 10^{-6} \text{ per } \% \text{ RH}$$

4.4 Opacity

4.4.1 Opacity of the jacket

The jacket shall have a light transmittance of less than 1% using an LED with a nominal wavelength of 900 nm as the radiation source when measured according to Appendix B.

4.4.2 Opacity of the disk

The disk shall have a light transmittance of less than 1% using an LED with a nominal wavelength of 900 nm as the radiation source when measured according to Appendix B.

4.5 Torque

4.5.1 Starting torque

The starting torque, without heads and pads loaded to the cartridge, shall not exceed 0,01 N.m.

4.5.2 Running torque

When the disk cartridge is tested at a rotation speed of 300 rpm $\pm$ 7 rpm, with a pressure pad of 280 mm² $\pm$ 10 mm² surface applied with a force of 0,70 N $\pm$ 0,05 N and located parallel to the head windows as defined in Fig. 8 by:

$$l_{15} = 45 \text{ mm}$$

$$l_{16} = 55 \text{ mm}$$

$$l_{17} = 7 \text{ mm}$$

$$l_{18} = 35 \text{ mm}$$

the torque necessary to rotate the disk shall be between 0,01 N.m and 0,03 N.m.

SECTION III

MAGNETIC CHARACTERISTICS
OF THE UNRECORDED FLEXIBLE DISK CARTRIDGE

5. MAGNETIC CHARACTERISTICS

5.1 Track Geometry

5.1.1 Number of tracks

There shall be 35 discrete concentric tracks on each side of the disk in the recording area (3.3.4) for data interchange.

5.1.2 Width of tracks

The recorded track width on the disk surface shall be:

$$0,300 \text{ mm} \pm 0,025 \text{ mm}$$

The area between the tracks shall be erased. The method of measuring effective track width is given in Appendix C.

5.1.3 Track location

5.1.3.1 Nominal locations

The nominal radius of the centrelines of all tracks shall be calculated by using the formula:

$$R_n = x - \frac{n}{48} \cdot 25,4 \text{ mm}$$

where: n is the track number: n = 00 to 34

x = 57,150 mm for side 0

x = 55,033 mm for side 1.

Therefore, each track on side 1 is offset inwards by four track positions from the track on side 0 having the same track number.

5.1.3.2 Track location tolerance

The centrelines of the recorded tracks shall be within $\pm 0,025$ mm of the nominal positions, when measured in the testing environment (2.1.1).

5.1.4 Track number

The track number shall be a two-digit decimal number (00 to 34) for each side which identifies the tracks consecutively, starting at the outermost track (00).

5.1.5 Index

The index signal is used only for timing purposes during initialization.

5.2 Functional Testing

For the purpose of the following tests the same drive unit shall be used for writing and reading operations.

5.2.1 Surface tests

The magnetic properties of both data surfaces are defined by the testing requirements given below.

5.2.1.1 Test conditions

The disk shall be tested at 300 rpm $\pm$ 6 rpm. The test frequencies used shall be:

1f = 125 000 ftps $\pm$ 125 ftps

2f = 250 000 ftps $\pm$ 250 ftps

The frequency(ies) to be used is specified for each test.

5.2.1.2 Typical Field

The Typical Field of the disk under test shall be within $\pm$ 20% of the Reference Field. It shall be measured using 1f on tracks 00 and 34 on both sides.

5.2.1.3 Average Signal Amplitude

When the disk under test has been recorded with the Test Recording Current, then read back and compared with the Signal Amplitude Reference Flexible Disk Cartridge recorded under the same conditions, and on the same system, the Average Signal Amplitude shall be:

Side 0, track 00, using 1f : less than 130% of SRA_{1f} ,

Side 0, track 34, using 2f : more than 80% of SRA_{2f} ,

Side 1, track 00, using 1f : less than 130% of the Average Signal Amplitude for the track with the same radius (1.5.4),

Side 1, track 30, using 2f : more than 80% of SRA_{2f} .

5.2.1.4 Resolution

After recording, using the Test Recording Current, on track 34 of side 0 and on track 30 of side 1 the ratios:

$$\frac{\text{Average Signal Amplitude Using } 2f}{\text{Average Signal Amplitude Using } 1f}$$

shall be greater than 80% of the same ratios for the Signal Amplitude Reference Flexible Disk Cartridge.

NOTE 3:

There are indications that this figure will be raised to 90% in the next edition of this Standard.

5.2.1.5 Overwrite

On track 00 after recording with the Test Recording Current, first using 1f and then overwriting with 2f for one revolution, the ratio:

$$\frac{\text{Residual Average Signal Amplitude at 1f after overwrite using } 2f}{\text{Average Signal Amplitude after first recording using } 1f}$$

shall be less than 150% of the value of the same ratio for the Standard Amplitude Reference Flexible Disk Cartridge. This test shall be performed on both sides, and a frequency-selective voltmeter shall be used.

5.2.1.6 Modulation

The modulation shall be:

$$\left[\frac{\text{Maximum mean} - \text{Minimum mean}}{\text{Maximum mean} + \text{Minimum mean}} \right] \cdot 100\%$$

The maximum mean shall be the average value of the amplitude modulated output voltage in that part of the track with the maximum amplitudes, and the minimum mean shall be that in the respective part with the minimum amplitudes. Output voltage shall be measured peak-to-peak, averaging shall be done over about 2000 consecutive flux transitions.

On both sides on track 00 using 1f and on track 34 using 2f, modulation shall be less than 10%.

5.2.2 Track quality tests

These tests shall be carried out over all 35 usable tracks at the defined positions on each side. The test Recording Current shall be used.

5.2.2.1 Missing pulse

Write a track at 2f with the Test Recording Current. Any playback signal, when measured base-to-peak, which is less than 40% of half the arithmetically averaged value of the output voltages measured peak-to-peak over the preceding 2000 consecutive flux transitions, shall be a missing pulse.

5.2.2.2 Extra pulse

Write a track at 2f with the Test Recording Current, erase for one revolution with a constant direct current equivalent to the quiescent value of the Test Recording Current. Any playback signal which, when measured base-to-peak, including the statistical noise and the residual signal of the disk, exceeds 20% of half the Average Signal Amplitude at 2f of the track under test shall be an extra pulse.

5.2.3 Rejection criteria

5.2.3.1 Defective track

A track on which one or more missing and/or extra pulses are detected in the same position(s) on consecutive passes shall be a defective track. The applicable number of consecutive passes shall be a matter for agreement between purchaser and supplier.

5.2.3.2 Requirements for tracks

As initially received from the medium supplier, the cartridge shall have no defective track.

5.2.3.3 Rejected cartridge

A cartridge which does not meet the requirements of 5.2.3.2 shall be rejected.

SECTION IV

TRACK FORMAT

6. TRACK FORMAT

6.1 General Requirements

6.1.1 Mode of recording

6.1.1.1 Track 00, side 0

The mode of recording shall be Two-Frequency where the start of every bit cell is a clock flux transition. A ONE is represented by a data flux transition between two clock flux transitions.

6.1.1.2 All tracks other than track 00, side 0

The mode of recording shall be Modified Frequency Modulation (MFM) for which the conditions are:

- i) a flux transition shall be written at the centre of each bit cell containing a ONE,
- ii) a flux transition shall be written at each cell boundary between consecutive bit cells containing ZEROs.

6.1.2 Track location tolerance of the recorded flexible disk cartridge

The centrelines of the recorded tracks shall be within $\pm 0,085$ mm of the nominal positions. This tolerance corresponds to twice the standard deviation.

6.1.3 Recording offset angle

At the instant of writing or reading a magnetic transition, the transition may have an angle of $0^\circ \pm 18'$ with the radius. This tolerance corresponds to twice the standard deviation.

6.1.4 Density of recording

6.1.4.1 The nominal density of recording shall be 7958 flux transitions per radian. The nominal bit cell length for track 00, side 0 is 251 microradians, and for all the other tracks it is 125,5 microradians.

6.1.4.2 The long-term average bit cell length shall be the average bit cell length measured over a sector. It shall be within $\pm 3,5\%$ of the nominal bit cell length.

6.1.4.3 The short-term average bit cell length, referred to a particular bit cell, shall be the average of the lengths of the preceding eight bit cells. It shall be within $\pm 8\%$ of the long-term average bit cell length.

6.1.5 Flux transition spacing

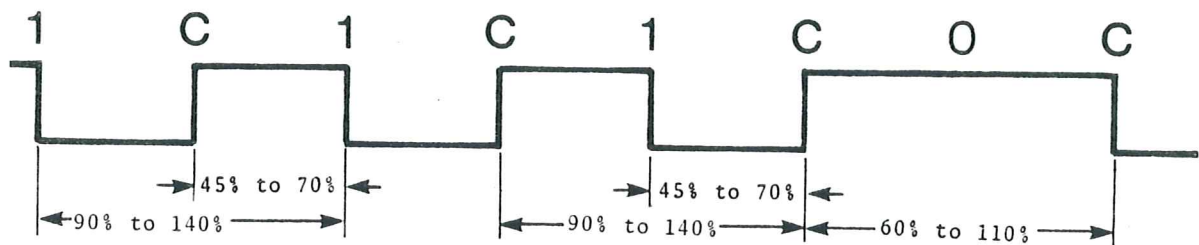
6.1.5.1 Flux transition spacing for track 00, side 0

6.1.5.1.1 The spacing between two clock flux transitions surrounding a data flux transition or between two data

flux transitions surrounding a clock flux transition shall be between 90% and 140% of the nominal bit cell length.

6.1.5.1.2 The spacing between two clock flux transitions not surrounding a data flux transition or between two data flux transitions surrounding a missing clock flux transition shall be between 60% and 110% of the nominal bit cell length.

6.1.5.1.3 The spacing between a data flux transition and the preceding clock flux transition (when not missing) or between a clock flux transition and the preceding data flux transition (when not missing) shall be between 45% and 70% of the nominal bit cell length.



6.1.5.2 Flux transition spacing for all tracks other than track 00, side 0

To obtain optimum results in data detection a phase-locked oscillator (PLO) with a nominal averaging time of 32 μ s is required in the Read Chain.

The timing pulses from the PLO will be directly related to the short term average bit cell length and will define the short term average bit cell period at that instant.

The displacement of any flux transition from its nominal position as predicted by the PLO shall not exceed $\pm 20\%$ of the bit cell length as predicted by the PLO.

6.1.6 Average Signal Amplitude

The Average Signal Amplitude on any non-defective track (5.2.3.1) of the interchanged flexible disk cartridge shall be less than 160% of SRA_{1f} and more than 40% of SRA_{2f} .

6.1.7 Byte

A byte is a group of eight bit-positions, identified B_1 to B_8 , with B_8 most significant and recorded first.

The bit in each position is a ZERO or a ONE.

6.1.8 Sector

All tracks are divided into 16 sectors.

6.1.9 Cylinder

A pair of tracks, one on each side, having the same track number.

6.1.10 Cylinder number

The cylinder number shall be a two-digit number identical with the track number of the tracks of the cylinder.

6.1.11 Data capacity of a track

The data capacity of track 00, side 0 shall be 2048 bytes. The data capacity of all tracks other than track 00, side 0 shall be 4096 bytes.

6.1.12 Hexadecimal notation

Hexadecimal notation is used hereafter to denote a number of bytes:

(00) for (B₈ to B₁) = 00000000

(01) for (B₈ to B₁) = 00000001

(FF) for (B₈ to B₁) = 11111111

(FE)* for (B₈ to B₁) = 11111110

where the clock transitions of B₆, B₅ and B₄ are missing.

(FB)* for (B₈ to B₁) = 11111011

where the clock transitions of B₆, B₅ and B₄ are missing.

(F8)* for (B₈ to B₁) = 11111000

where the clock transitions of B₆, B₅ and B₄ are missing.

(4E) for (B₈ to B₁) = 01001110

(FE) for (B₈ to B₁) = 11111110

(FB) for (B₈ to B₁) = 11111011

(F8) for (B₈ to B₁) = 11111000

(A1)* for (B₈ to B₁) = 10100001

where the boundary transition between B₃ and B₄ is missing.

6.1.13 Error Detection Characters (EDC)

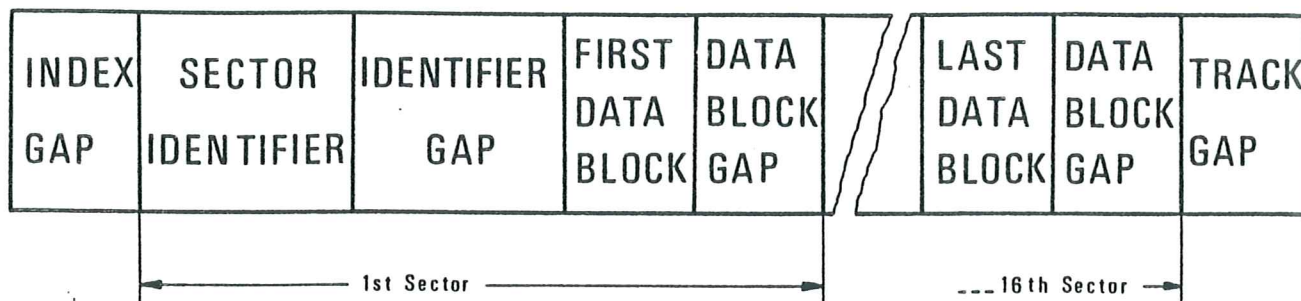
The two EDC-bytes are hardware generated by shifting serially the relevant bits, specified later for each part of the track through a 16-bit shift register described by:

$$x^{16} + x^{12} + x^5 + 1$$

(See also Appendix D).

6.2 Detailed Description of Track Layout after First Formatting for Track 00, Side 0

After first formatting there shall be 16 usable sectors on the track. The layout of the track shall be as follows:



6.2.1 Index Gap

At nominal density this field shall comprise 16 (FF)-bytes. Writing the Index Gap is started when the Index hole is detected. Any of the first 8 bytes may be ill-defined due to subsequent overwriting.

6.2.2 Sector Identifier

This field shall be as follows:

SECTOR IDENTIFIER						
IDENTIFIER MARK		ADDRESS IDENTIFIER				
6 Bytes (00)	1 Byte (FE)*	TRACK ADDRESS		S	. Byte (00)	EDC
		C 1 Byte (00)	Side 1 Byte (00)	1 Byte		2 Bytes

6.2.2.1 Identifier Mark

This field shall comprise 7 bytes:

- 6 (00)-bytes
- 1 (FE)*-byte

6.2.2.2 Address Identifier

This field shall comprise 6 bytes.

6.2.2.2.1 Track Address

This field shall comprise 2 bytes:

Cylinder Address (C)

This field shall specify in binary notation the cylinder address. It shall be (00) for all sectors.

Side Number (Side)

This field shall specify the side of the disk.
It shall be (00) for all sectors.

6.2.2.2.2 Sector Number (S)

The 3rd byte shall specify in binary notation the sector number from 01 for the 1st sector to 16 for the last sector. The 16 sectors shall be recorded in the natural order: 1, 2, 3, ..., 15, 16.

6.2.2.2.3 4th byte of the Sector Address

The 4th byte shall be always a (00)-byte.

6.2.2.2.4 EDC

These two bytes shall be generated as defined in 6.1.13 using the bytes of the Sector Identifier starting with the (FE)*-byte (6.2.2.1) of the Identifier Mark and ending with the 4th byte (6.2.2.2.3) of the Sector Address.

6.2.3 Identifier Gap

This field shall comprise 11 initially recorded (FF)-bytes.

6.2.4 Data Block

This field shall be as follows:

DATA BLOCK			
DATA MARK		DATA FIELD	EDC
6 Bytes (00)	1 Byte (FB)*	128 Bytes	2 Bytes

6.2.4.1 Data Mark

This field shall comprise:

6 (00)-bytes
1 (FB)*-byte.

6.2.4.2 Data Field

This field shall comprise 128 bytes. No requirements are implied beyond the correct EDC for the content of this field (see also 6.4.4.2.4.2).

6.2.4.3 EDC

These two bytes shall be generated as defined in 6.1.13 using the bytes of the Data Block starting with the 7th byte of the Data Mark (6.2.4.1) and ending with the last byte of the Data Field (6.2.4.2).

6.2.5 Data Block Gap

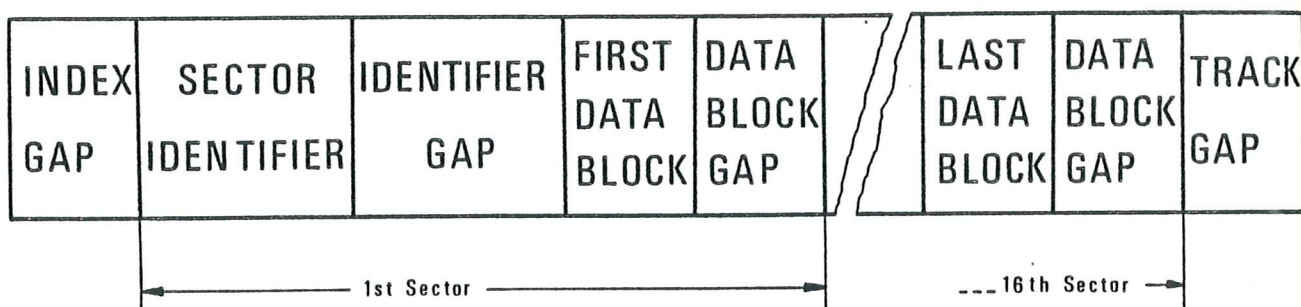
This field shall comprise 24 initially recorded (FF)-bytes it is recorded after each Data Block and it precedes the following Sector Identifier. After the last Data Block it precedes the Track Gap.

6.2.6 Track Gap

This field shall follow the Data Block Gap of the 16th sector. At nominal density it should comprise 149 (FF)-bytes Writing of the Track Gap takes place until the Index hole is detected, unless it has been detected during writing of the last Data Block Gap, in which case there shall be no Track Gap.

6.3 Detailed Description of Track Layout after the First Formatting for all Tracks other than Track 00, Side 0

After the first formatting there shall be 16 usable sectors on each track. The layout of each track shall be as follows:



6.3.1 Index Gap

At nominal density this field shall comprise 32 (4E)-bytes. Writing the Index Gap is started when the Index hole is detected. Any of the first 16 bytes may be ill-defined due to subsequent overwriting.

6.3.2 Sector Identifier

This field shall be defined as follows:

SECTOR IDENTIFIER							
IDENTIFIER MARK			ADDRESS IDENTIFIER				
12 Bytes (00)	3 Bytes (A1)*	1 Byte (FE)	TRACK ADDRESS		S	1 Byte (01)	EDC
			C 1 Byte	Side 1 Byte (00) or (01)	1 Byte		2 Bytes

6.3.2.1 Identifier Mark

This field shall comprise 16 bytes:

- 12 (00)-bytes
- 3 (A1)*-bytes
- 1 (FE)-byte

6.3.2.2 Address Identifier

This field shall comprise 6 bytes.

6.3.2.2.1 Track Address

This field shall comprise 2 bytes:

Cylinder Address (C)

This field shall specify in binary notation the cylinder address from 00 for the outermost cylinder to 34 for the innermost cylinder.

Side Number (Side)

This field shall specify the side of the disk. On side 0 it shall be (00) on all tracks. On side 1 it shall be (01) on all tracks.

6.3.2.2.2 Sector Number (S)

The 3rd byte shall specify in binary notation the sector number from 01 for the 1st sector to 16 for the last sector. The sectors shall be recorded in the natural order: 1, 2, 3, ..., 15, 16.

6.3.2.2.3 4th Byte

The 4th byte shall always be a (01)-byte.

The value shall be the same for all sectors on a track.

6.3.2.2.4 EDC

These two bytes shall be generated as defined in 6.1.13 using the bytes of the Sector Identifier starting with the first (A1)*-byte (6.3.2.1) of the Identifier Mark and ending with the 4th byte (6.3.2.2.3) of the Sector Address.

6.3.3 Identifier Gap

This field shall comprise 22 initially recorded (4E)-bytes.

6.3.4 Data Block

This field shall be as follows:

DATA BLOCK				
DATA MARK			DATA FIELD	EDC
12 Bytes (00)	3 Bytes (A1)*	1 Byte (FB)	256 Bytes	2 Bytes

6.3.4.1 Data Mark

This field shall comprise:

12 (00)-bytes
3 (A1)*-bytes
1 (FB)-byte

6.3.4.2 Data Field

This field shall comprise 256 bytes.

No requirements are implied beyond the correct EDC for the content of this field (see also 6.4.4.2.4.2).

6.3.4.3 EDC

These two bytes shall be generated as defined in 6.1.13 using the bytes of the Data Block starting with the first (A1)*-byte of the Data Mark (6.3.4.1) and ending with the last byte of the Data Field (6.3.4.2).

6.3.5 Data Block Gap

This field shall comprise 50 initially recorded (4E)-bytes. It is recorded after each data block and it precedes the following Sector Identifier. After the last Data Block it precedes the Track Gap.

6.3.6 Track Gap

This field shall follow the Data Block Gap of the last sector. At nominal density it should comprise 362 (4E)-bytes.

Writing of the Track Gap takes place until the Index hole is detected, unless it has been detected during writing of the last Data Block Gap, in which case there will be no Track Gap.

6.4 Detailed Description of Track Layout of a Recorded Flexible Disk for Data Interchange

6.4.1 Representation of characters

Characters shall be represented by means of the 7-Bit Coded Character Set (Standard (ECMA-6) and, where required by its 7-bit or 8-bit extensions (Standard ECMA-35 or by means

of the 8-bit Coded Character Set (Standard ECMA-43).

Each 7-bit coded character shall be recorded in bit-positions B_7 to B_1 of a byte; bit-position B_8 shall be recorded with bit ZERO.

The relationship shall be as follows:

Bits of the 7-bit combination	0	b_7	b_6	b_5	b_4	b_3	b_2	b_1
Bit-positions in the byte	B_8	B_7	B_6	B_5	B_4	B_3	B_2	B_1

Each 8-bit coded character shall be recorded in bit-position B_8 to B_1 of a byte.

The relationship shall be as follows:

Bits of the 8-bit combination	b_8	b_7	b_6	b_5	b_4	b_3	b_2	b_1
Bit-positions in the byte	B_8	B_7	B_6	B_5	B_4	B_3	B_2	B_1

6.4.2 Good and bad cylinders

A good cylinder is a cylinder which has both tracks formatted according to 6.4.4.

A bad cylinder is a cylinder which has both tracks formatted according to 6.4.5.

6.4.3 Requirements for cylinders

Cylinder 00 shall be a good cylinder and shall have no defective sectors on side 0. There shall be at least 32 good cylinders between cylinder 01 and cylinder 34.

6.4.4 Layout of the tracks of a good cylinder

References to sub-clauses of 6.2 are for track 00, side 0. References to sub-clauses of 6.3 are for all other tracks.

6.4.4.1 Index Gap

Description: see 6.2.1 and 6.3.1.

6.4.4.2 Sector Identifier

6.4.4.2.1 Identifier Mark

Description: see 6.2.2.1 and 6.3.2.1.

6.4.4.2.2 Address Identifier

This field shall comprise 6 bytes.

6.4.4.2.2.1 Track Address

This field shall comprise 2 bytes:

Cylinder Address (C)

This field shall specify in binary notation the cylinder address from 00 for the outermost cylinder to 34 for the innermost cylinder.

- If there is no bad cylinder, the cylinder address is identical to the cylinder number.
- If there are one or two bad cylinders, they are skipped and the cylinder address numbering continues sequentially with the next good cylinder. In this case the cylinder address differs by 1 (or 2) from the cylinder number.

Side Number (Side)

Description: see 6.2.2.2.1 and 6.3.2.2.1.

6.4.4.2.2.2 Sector Number (S)

Description: see 6.2.2.2.2 and 6.3.2.2.2.

6.4.4.2.2.3 4th byte

Description: see 6.2.2.2.3 and 6.3.2.2.3.

6.4.4.2.2.4 EDC

Description: see 6.2.2.2.4 and 6.3.2.2.4.

6.4.4.2.3 Identifier Gap

Description: see 6.2.3 and 6.3.3. These bytes may subsequently become ill-defined due to overwriting process.

6.4.4.2.4 Data Block

6.4.4.2.4.1 Data Mark

For track 00, side 0, this field shall comprise:

6 (00)-bytes

1 byte

The 7th byte shall be either:

(FB)* indicating that the data is valid and that the whole Data Field can be read, or

(F8)* indicating that the first byte of the Data Field shall be interpreted according to Standard ECMA-67, 130 mm Flexible Disk Cartridge Labelling and File Structure for Information Interchange.

For all other tracks this field shall comprise:

12 (00)-bytes

3 (A1)*-bytes

1 byte

The 16th byte shall be either:

(FB) indicating that the data is valid and that the whole Data Field can be read, or

(F8) indicating that the first byte of the Data Field shall be interpreted according to Standard ECMA-67, 130 mm Flexible Disk Cartridge Labelling and File Structure for Information Interchange.

6.4.4.2.4.2 Data Field

This field shall contain a number of bytes as specified in sections 6.2.4.2 or 6.3.4.2.

If it comprises less than the requisite number of data bytes, the remaining positions shall be filled with (00)-bytes.

Data Fields in cylinder 00 are reserved for operating system use, including labelling.

6.4.4.2.4.3 EDC

Description: see 6.2.4.3 and 6.3.4.3.

If the last byte of the Data Mark is (F8)* or (F8) and the 1st character of the Data Field is either CAPITAL LETTER F or FULL STOP, the EDC may or may not be correct, as the sector contains a defective area. If the 1st character is CAPITAL LETTER D, then the EDC shall be correct.

On track 00, side 0, only CAPITAL LETTER D is allowed.

6.4.4.2.5 Data Block Gap

This field is recorded after each Data Block and it precedes the following Sector Identifier. After the last Data Block it precedes the Track Gap.

It comprises initially 24 (FF)-bytes (6.2.5) or 48 (4E)-bytes (6.3.5). These bytes may subsequently become ill-defined due to the overwriting process.

6.4.4.2.6 Track Gap

Description: see 6.2.6 and 6.3.6.

6.4.5 Layout of the tracks of a bad cylinder

6.4.5.1 Contents of the fields

The fields of the tracks of a bad cylinder should have the following contents.

6.4.5.1.1 Index Gap

This field should comprise 32 (4E)-bytes.

6.4.5.1.2 Sector Identifier

This field should comprise an Identifier Mark and an Address Identifier.

6.4.5.1.2.1 Identifier Mark

This field should comprise 16 bytes:

12 (00)-bytes
3 (A1)*-bytes
1 (FE)-byte

6.4.5.1.2.2 Address Identifier

This field should comprise 6 bytes:

4 (FF)-bytes
2 EDC-bytes

These two EDC-bytes shall be generated as defined in 6.1.14 using the bytes of the Sector Identifier starting with the first (A1)*-byte (6.4.5.1.2.1) of the Identifier Mark and ending with the above 4 (FF)-bytes.

6.4.5.1.3 Identifier Gap

This field should comprise 22 (4E)-bytes.

6.4.5.1.4 Data Block

6.4.5.1.4.1 Data Mark

This field should comprise 16 (4E)-bytes.

6.4.5.1.4.2 Data Field

This field should contain 256 (4E)-bytes.

6.4.5.1.4.3 EDC

This field should comprise 2 (4E)-bytes.

6.4.5.1.5 Data Block Gap

This field should comprise 48 (4E)-bytes.

6.4.5.1.6 Track Gap

Description: see 6.3.6.

6.4.5.2 Requirements for tracks

Each track of a bad cylinder shall have at least one of its Sector Identifiers with the content specified in 6.4.5.1.2. If this condition is not satisfied the cartridge shall be rejected. All other fields of these tracks can be ill-defined.

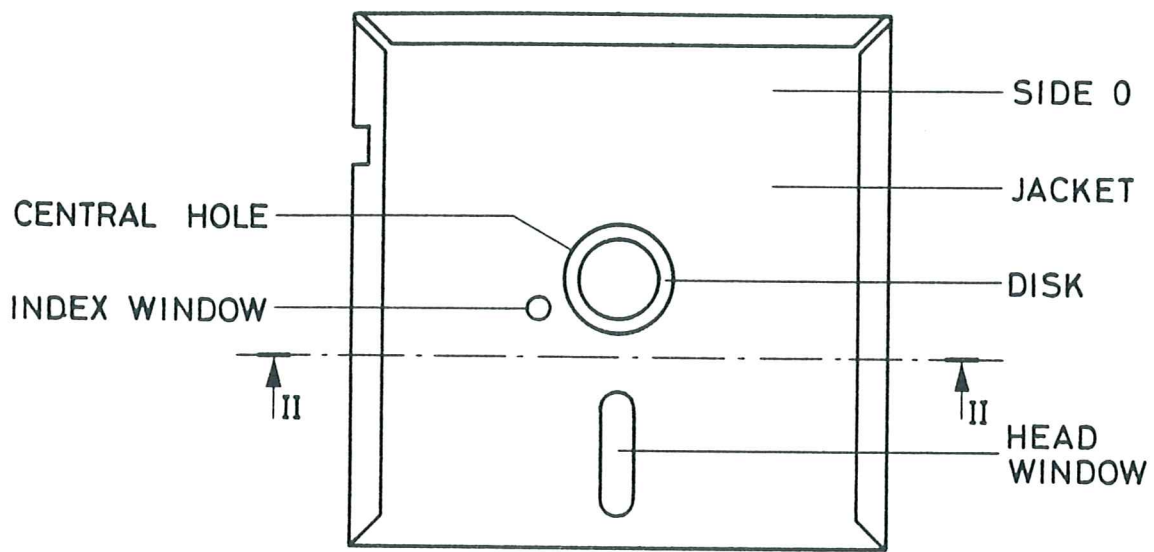


FIG. 1

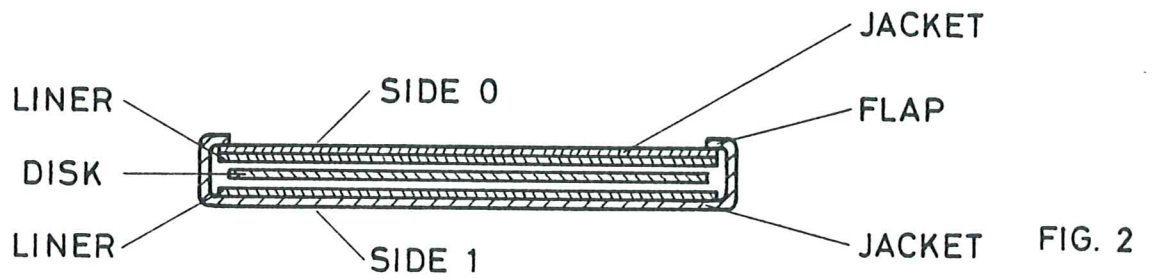


FIG. 2

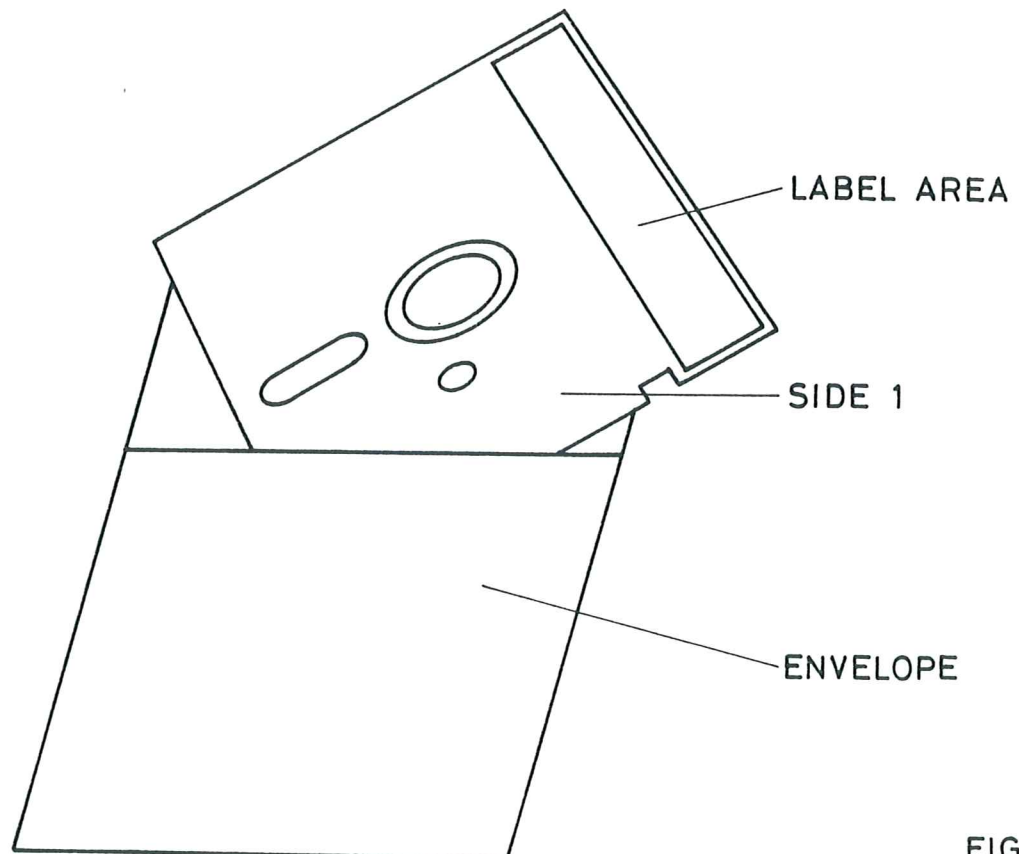


FIG. 3

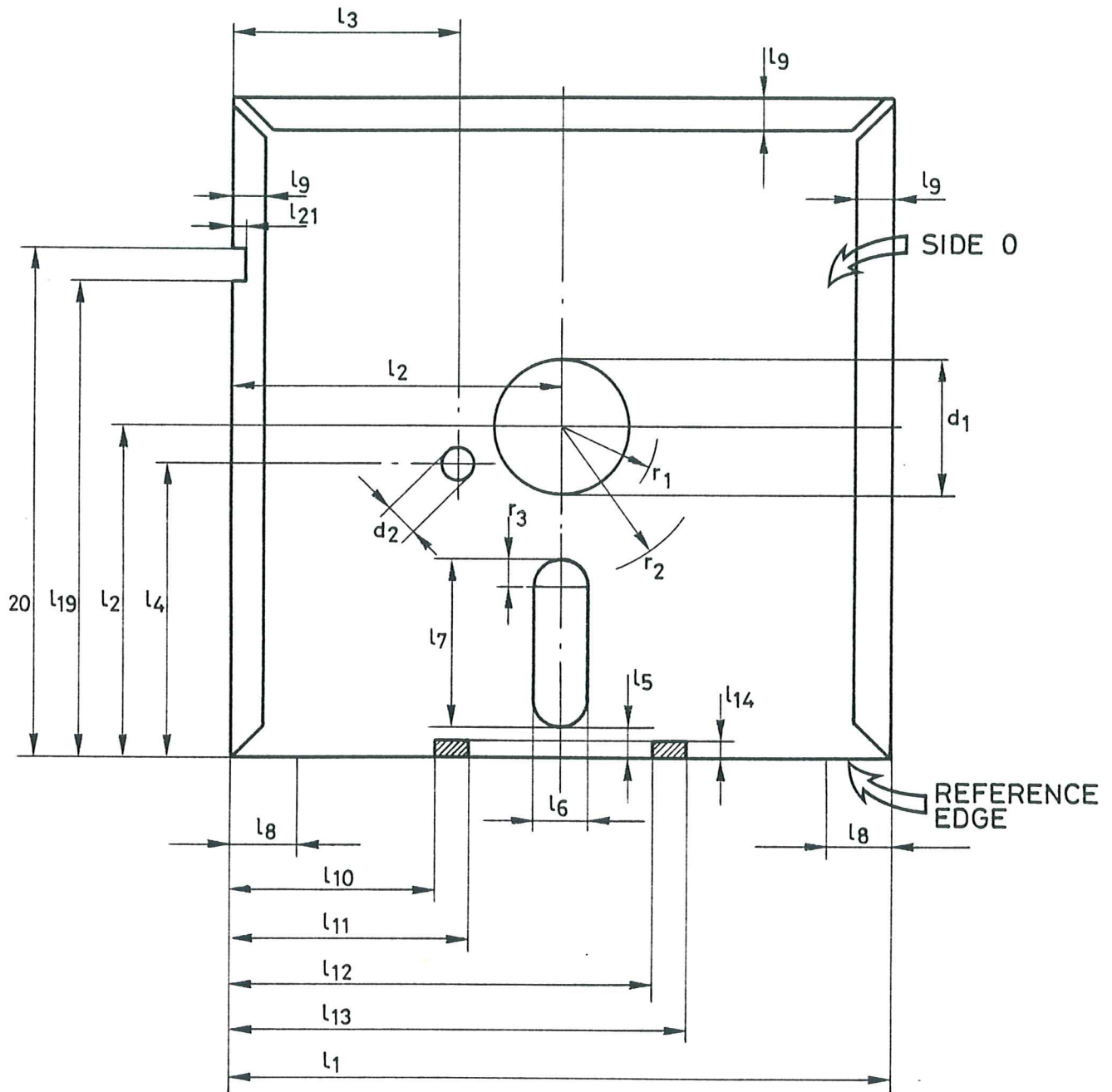


FIG. 4

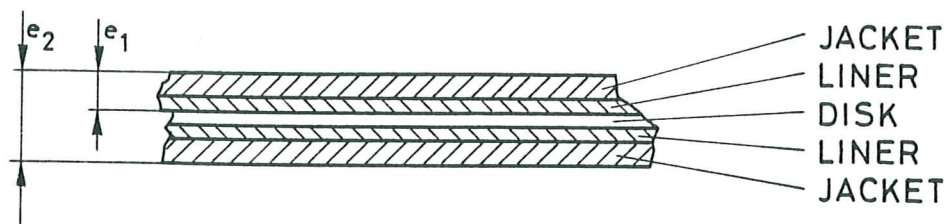


FIG. 5

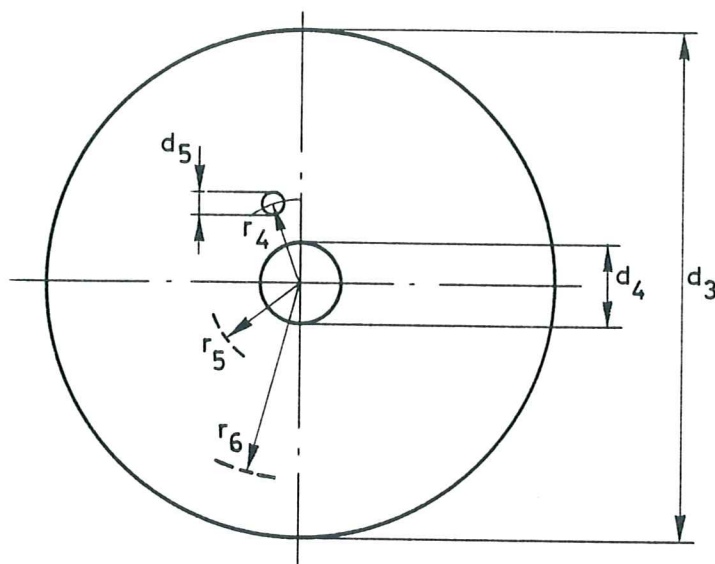


FIG. 6

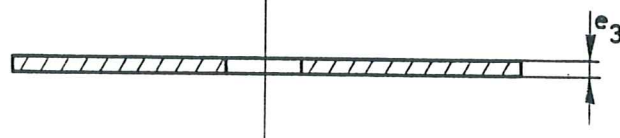


FIG. 7

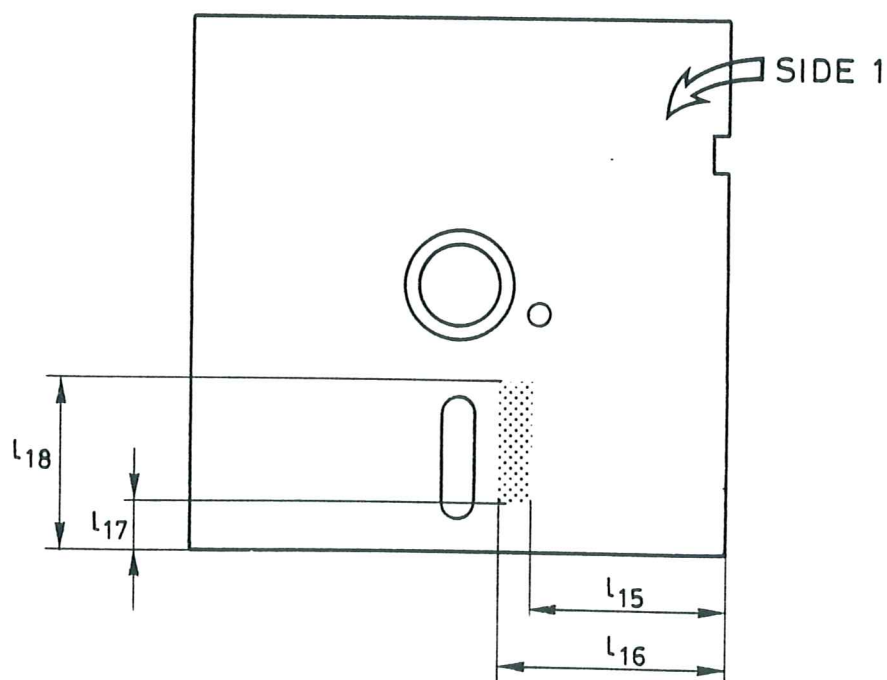


FIG. 8

APPENDIX A

MEASUREMENT OF THE CARTRIDGE THICKNESS

A.1 MAXIMUM THICKNESS

This value shall be measured for all edges using the gauge of Fig. 1. The cartridge must be capable of entering the gauge for at least 15 mm when a force of 1 N max is applied on the opposite edge.

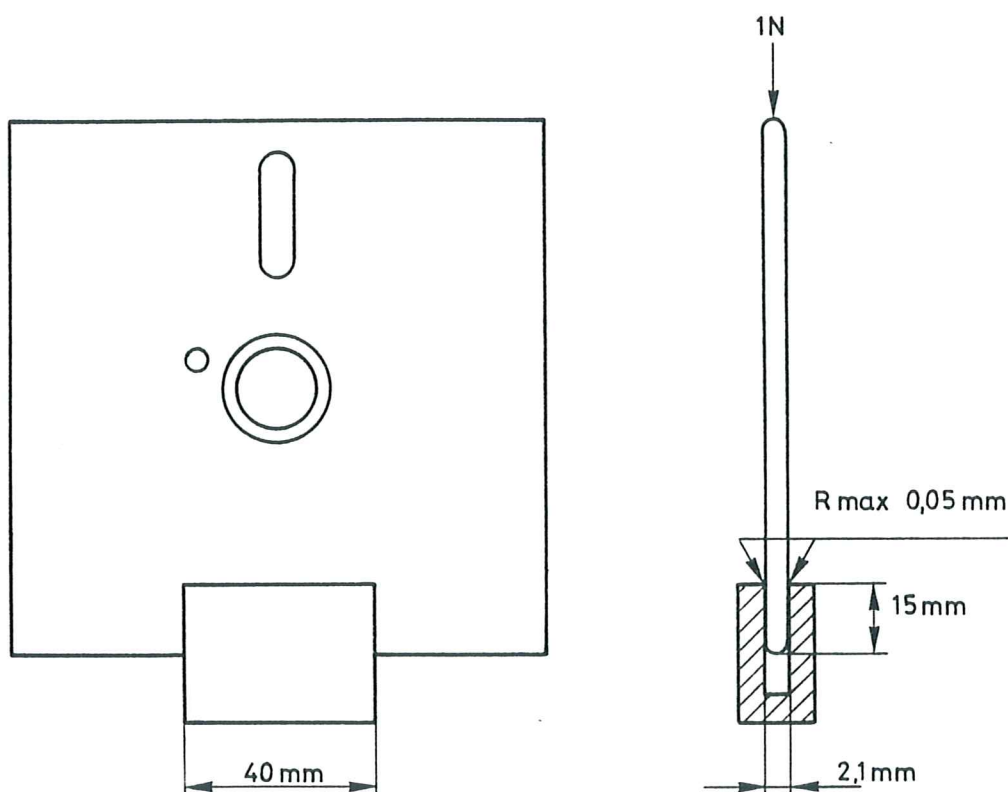


FIG. 1

A.2 MINIMUM THICKNESS

This value shall be measured for all edges using the gauge of Fig. 2. When submitted to a force of 1 N the cartridge shall enter the slot by less than 1 mm.

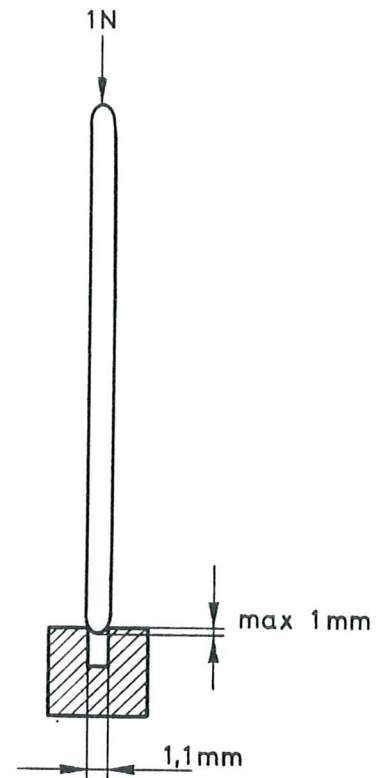


FIG. 2

A.3 THICKNESS OF THE FLAPS (IF ANY)

This thickness shall be measured with the stylus of Fig. 3. The cartridge is placed on a horizontal surface with flaps opposite to the bottom surface.

The stylus is put on the flap, its axis being perpendicular to the cartridge edge. The stylus is loaded with a force of 1 N. The total thickness is measured with a dial gauge. The stylus is then moved radially to the nearest internal zone of the cartridge and the thickness is measured again. The difference between the two values measured is the contribution of the flap to the total thickness of the cartridge.

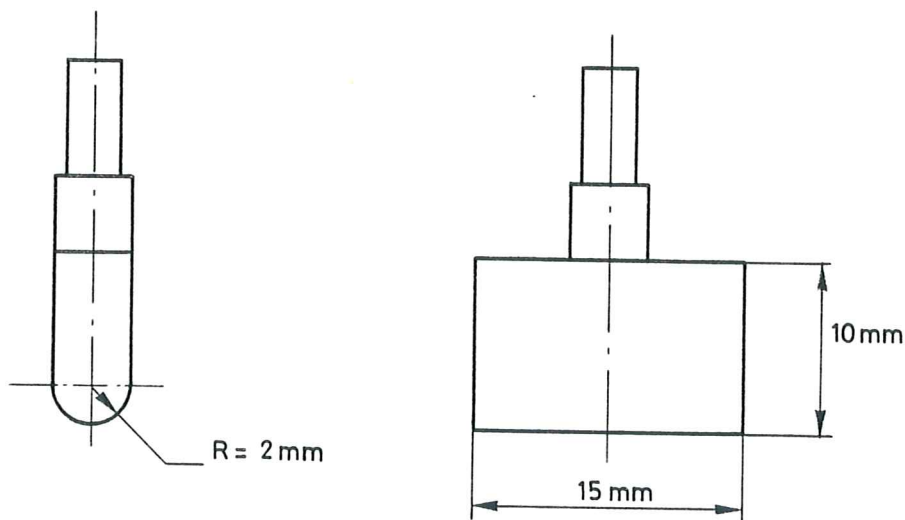


FIG. 3

APPENDIX B

MEASUREMENT OF LIGHT TRANSMITTANCE

B.1 INTRODUCTION

The following description outlines the general principle of the measuring equipment and the measuring method to be applied when measuring the radiation (light) transmittance of the jacket and of the magnetic disk.

For the purpose of this document "light transmittance" is defined by convention as the relationship between the reading obtained from the test device with the sample inserted and the reading obtained when no sample is present. The transmittance value is expressed as the percentage ratio of the two readings. The essential elements of the measuring equipment are:

- the radiation source
- the photo diode
- the optical path
- the measuring circuitry.

B.2 DESCRIPTION OF THE MEASURING EQUIPMENT

B.2.1 Radiation Source

An infra red light-emitting diode (LED) with the following parameters shall be used:

Wavelength at peak emission $\lambda_{\text{peak}} = 900 \text{ nm} \pm 10 \text{ nm}$
Half-power band width $b = \pm 25 \text{ nm}$

B.2.2 Radiation Receiver

A flat silicon photo diode shall be used as the radiation receiver. It shall be operated in the short circuit mode. The active area of the diode shall be equal to, or at the most 20% larger than, the open area of the aperture. This condition guarantees a linear dependency of the short circuit diode current on the light intensity.

B.2.3 Optical Path (Fig. 1 B)

The optical axis of the set up shall be perpendicular to the disk.

The distance from the emitting surface of the LED to the disk shall be

$$L_1 = \frac{d_{\text{max}}}{2 \text{ tg } \alpha}$$

$d_{\max}$ is the maximum diameter of the index hole.

α is the angle where the relative intensity of the LED is equal to, or greater than, 95% of the maximum intensity in the optical axis.

The aperture shall have a thickness of 1,2 to 1,4 mm and a diameter given by

$$D = (2 L_2 \operatorname{tg} \alpha) \text{ mm}$$

$$L_2 = (L_1 + 1,5) \text{ mm}$$

Its surfaces shall be matt black. The whole device should be enclosed within a light-tight casing.

B.2.4 Measuring Circuitry

Fig. 2 shows the recommended circuitry with the following components:

E	: regulated power supply with variable output voltage
R	: current-limiting resistor
LED	: light-emitting diode
D_i	: Si photo diode
A	: operational amplifier
R_{f0} , R_{f1}	: feedback resistors
S	: gain switch
V	: voltmeter

The forward current of the LED and consequently its radiation power can be varied by means of the power supply E. D_i is working in the short circuitry mode. The output voltage of the operational amplifier is given by

$$V_0 = I_k \cdot R_f$$

and is therefore a linear function of the light intensity. I_k is the short circuit current of D_i .

R_{f0} and R_{f1} shall be low-temperature drift resistors with an accuracy of 1%. The following ratio applies:

$$\frac{R_{f0}}{R_{f1}} = \frac{1}{50}$$

B.3 MEASURING METHOD

B.3.1 Measurement of the Disk

The measurements shall be taken within an annular band whose boundaries are tangent to the index hole.

- S is set to position 0. With the index hole in front of the photo diode, the voltmeter is set to full-scale reading (100% transmittance) by varying the output voltage of E.

- The disk is rotated until the photo diode is covered by the disk. S is set to position 1. Full deflection of the voltmeter now represents 2% transmittance.

The disk is rotated slowly for one revolution and the readings of the voltmeter are observed.

B.3.2 Measurement of the Jacket

The same procedure applies to the jacket measurement, except that the jacket without a disk must be rotated.

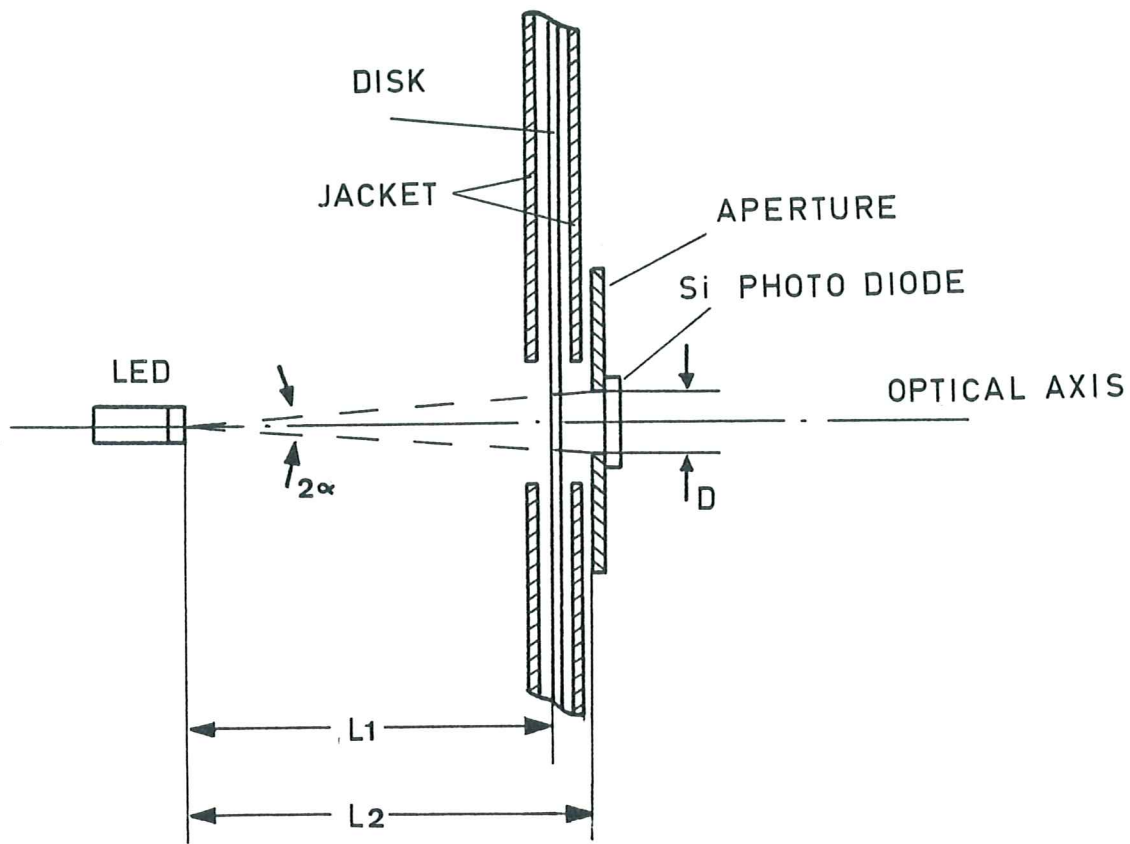


FIG. 1 MEASURING DEVICE

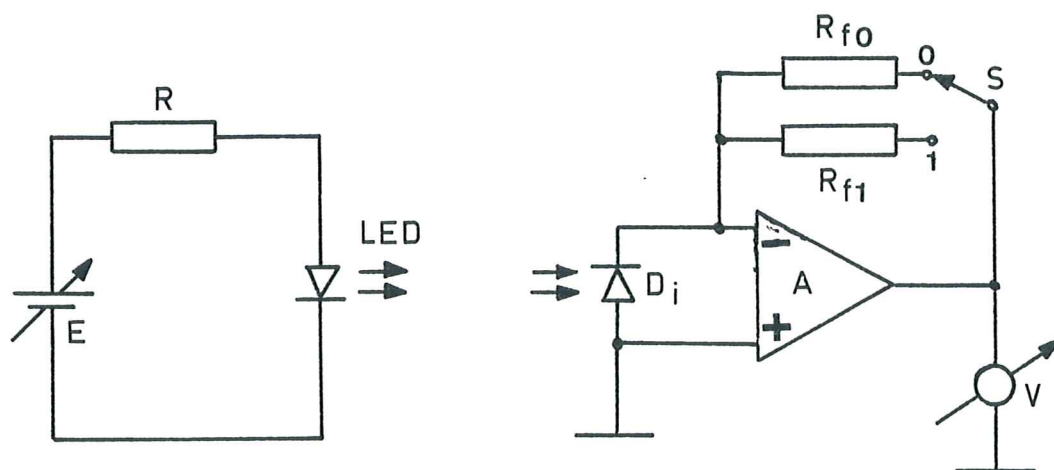


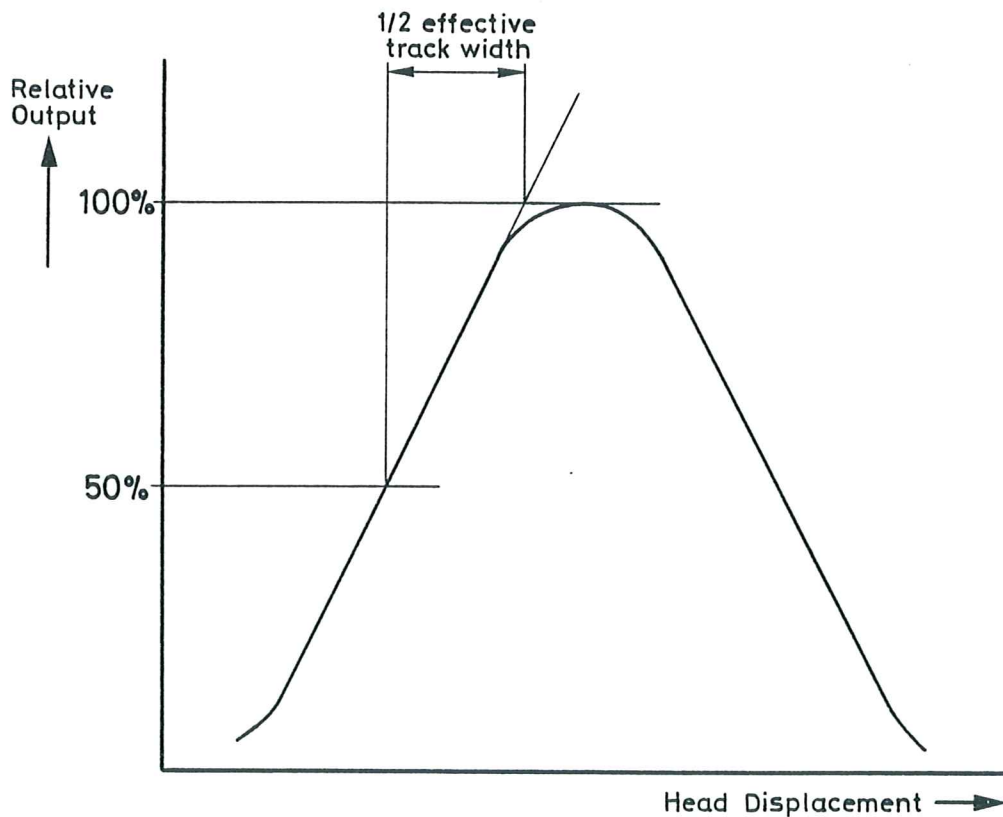
FIG. 2 ELECTRONIC CIRCUITRY

APPENDIX C

METHOD FOR MEASURING THE EFFECTIVE TRACK WIDTH

A 7-track wide band is DC erased. In a track centred in the middle of the erased band a 250 000 ftps frequency pattern is recorded with the read/write head with tunnel erase active.

Then the head is moved radially over the disk in increments not greater than 0,01 mm to the left and to the right until the read back signal becomes zero. The read back signal amplitude is determined for each incremental move and its amplitude is plotted versus displacement. See diagram for reading the half track width, provided the gap width of the head used is not smaller than the effective track width.



APPENDIX D

EDC IMPLEMENTATION

The figure below shows the feedback connections of a shift register which may be used to generate the EDC bytes.

Prior to the operation, all positions of the shift register are set to ONE. Input data are added (exclusive OR) to the contents of position C_{15} of the register to form a feedback. This feedback is in its turn added (exclusive OR) to the contents of position C_4 and position C_{11} .

On shifting, the outputs of the exclusive OR gates are entered respectively into positions C_0 , C_5 and C_{12} . After the last data bit has been added, the register is shifted once more as specified above.

The register then contains the EDC bytes.

If further shifting is to take place during the writing of the EDC bytes, the control signal inhibits exclusive OR operations.

To check for errors when reading, the data bits are added into the shift register in exactly the same manner as they were during writing. After the data the EDC bytes are also entered into the shift register as if they were data. After the final shift, the register contents will be all ZERO if the record does not contain errors.

